

# National Manual of Assets and Facilities Management

Volume 5, Chapter 6

# Instrumentation Systems Operations – Healthcare Procedure



Document No. EOM-ZO0-PR-000022 Rev 001



#### **Document Submittal History:**

Revision:	Date:	Reason For Issue		
000	28/03/2020	For Use		
001	18/08/2021	For Use		



# THIS NOTICE MUST ACCOMPANY EVERY COPY OF THIS DOCUMENT IMPORTANT NOTICE

This document, ("Document") is the exclusive property of Government Expenditure & Projects Efficiency Authority.

This Document should be read in its entirety including the terms of this Important Notice. The government entities may disclose this Document or extracts of this Document to their respective consultants and/or contractors, provided that such disclosure includes this Important Notice.

Any use or reliance on this Document, or extracts thereof, by any party, including government entities and their respective consultants and/or contractors, is at that third party's sole risk and responsibility. Government Expenditure and Projects Efficiency Authority, to the maximum extent permitted by law, disclaim all liability (including for losses or damages of whatsoever nature claimed on whatsoever basis including negligence or otherwise) to any third party howsoever arising with respect to or in connection with the use of this Document including any liability caused by negligent acts or omissions.

This Document and its contents are valid only for the conditions reported in it and as of the date of this Document.



# **Table of Contents**

1.0	PURPO	)SE	5
2.0	SCOPE		<del>5</del>
3.0	DEFINI	TIONS	<del>5</del>
4.0	REFER	ENCES	7
5.0	RESPO	NSIBILITIES	8
6.0	PROCE	ss	. 10
6.1	Instrum	entation and Control Engineering	
	6.1.1	Instruments Control and Monitoring Elements	
6.2		ons Performance	
	6.2.1	Risk Management	
	6.2.2	Operational Considerations	. 13
	6.2.3	Health and Safety	. 13
6.3	Facility	Field Instruments	. 13
	6.3.1	Motion Sensors / Detectors	
	6.3.2	Analog / Digital Meters	. 14
	6.3.3	Pressure Transmitter	. 14
	6.3.4	Pressure Switch / Pressure Differential Transmitters	
	6.3.5	Level Switch	
	6.3.6	Float Valve / Isolation Valves / Earthquake Valves	
	6.3.7	Temperature Sensors	
	6.3.8	Solenoid Valve	
	6.3.9	Motorized Operated Valve / Actuator	
	6.3.10	Pneumatic Operated Valve / Actuator	
	6.3.11	Flow Meters	
	6.3.12	Photoelectric Sensors	
	6.3.13	Linear Variable Differential Transformer (LVDT)	
	6.3.14	Dampers	
	6.3.15	Vibration Sensor	
	6.3.16	RTD and Thermocouples	
	6.3.17	DDC controls / FEC Controllers	
	6.3.18	Input / Output Modules (I/O)	
	6.3.19	Temperature/Humidity Controllers and Thermostats	
	6.3.20	Smart Energy Meters	
	6.3.21	Current Switches	
	6.3.22	Calibration Instruments	
	6.3.23	Relays	
	6.3.24	CT / VT	
6.4		ures	
0.4		Start-up Procedures	
	6.4.2	Shutdown Procedures	
	6.4.3 6.4.4	Daily Reporting / Monitoring Emergency Response / Actions	
7.0		HMENTS	
		EOM-ZO0-TP-000080 Instrumentation system Start-up Checklist	
		EOM-ZO0-TP-000081 Instrumentation System Shutdown Checklist	
		EOM-ZO0-TP-000082 Instrumentation system Daily Monitoring Checklist	
Attac	hment 4.	FOM-ZO0-TP-000083 Instrumentation System Emergency Response Action Checklist	25



#### 1.0 PURPOSE

The purpose of this document is to provide guidelines and minimum requirements to manage the operations of the instrumentation systems of building facilities in the Healthcare sector. It is essential to operate and manage field instruments and devices linked to Building Management Systems (BMS) according to the installation and design methodology to achieve efficient and effective building operations. Guidance on applying best practice and international standards in compliance with the local Kingdom of Saudi Arabia's (KSA) established codes, standards, regulations and decrees may be found with the relevant department's policies and procedures.

Comprehensive knowledge is required to ensure safety along with Permits-to-Work (PTW) to manage any possible interruption to a system in a facility. This document outlines key personnel involved in the operation, maintenance, and use of a system.

Furthermore, all installations including equipment, data monitoring, and communications are advised to be compliant with the American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) and the Chartered Institution of Building Services Engineers (CIBSE) standards. The document will enable senior management to have a clear understanding of staffing requirements, staff roles and responsibilities, and operational compliance.

#### 2.0 SCOPE

The scope of this document is to provide a description of the various instruments in a healthcare Entity and to identify strategies following specific standards needed to ensure that field devices are being monitored to enable the collection of data. With this acquired data, alarms can be in place to notify engineers of potential failing components. Processes can be put in place to set parameters to automatically create notifications to minimize contingent damage to systems.

Qualified staff and contractors are required to maintain the instruments and facilities to optimize efficiency and reduce energy consumption. Safe work practices and procedures will be followed as per manufacturer guidelines to ensure the safety of all occupants and those maintaining the facilities. Start-up, shutdown, monitoring and emergency response plans will be attached to ensure efficient operations. Further to this document, information regarding BMS linked to instrumentation and controls can be referenced in the necessary volumes of the Expro National Manual of Assets and Facilities Management.

Recommendations and final responsibilities in this document are presented for the operations management of Instrumentation systems with the Entity and/or Operations Engineer (OE). For this document, "a healthcare facility" has been defined as any location where healthcare is provided, such as but not limited to:

- Hospitals
- Clinics
- Nursing homes
- Dental care facilities

#### 3.0 DEFINITIONS

Term	Definition		
Accuracy Where, under normal operating conditions, an instrument can have a lir error on a value within an accepted standard value.			
Building Management System	A building-wide network, which allows communication with building engineering systems. It may also include any third-party systems.		
Boost Period	The period when engineering systems operate at full capacity.		
Calibration	When a device or instrument delivers a value that can compare to a standard value of known accuracy.		
Condition Monitoring	A measurement of data, indicating a condition of a system, which allows the need to determine any maintenance of that system or device.		



Term	Definition
Controller	A device, which adjust another device or process variables to how it is
Controller	programmed, through constant monitoring.
Current	The rate of flow of electricity. Measured in amperes (A)
Direct Digital Control	Implies that the control algorithms are in the form of software. Analog inputs or outputs may coexist with digital control.
Energy Management Control System	A computerized control system which regulates a building's energy consumption by controlling the operation of such systems as the heating, ventilation and air conditioning (HVAC), lighting, and water heating systems.
Field Equipment Controller	Wireless programmable controllers that can be switched between various protocols.
Linear Variable Differential Transformers	Devices that convert linear motion of a mechanically coupled field device in a system into an electrical signal.
Manual Reset switch	When a controller or field device has exceeded a limit or value, a switch trips, to manually reset that controller or field device
Process variable	A monitored or controlled process is measured against a measured value
Rangeability	The ratio of maximum to minimum flowrate of a meter
Relay (mechanical)	An electromechanical device that interrupts a circuit by physically moving electrical contacts into a contact with each other
Resistance Temperature Detectors	Sensors used to measure temperature.
Set-point	A desired (minimum / maximum) value required by the operator of a system. For example, temperature (HI / LO) in an HVAC system.
Span	Difference between the upper range value and lower range value of a system
Transducers	A device that converts physical quantity into an electrical quantity
Transmission	A method of sending data between various instruments of a plant in a standardized form
Transmitter	A device which converts measurement value into a standard signal
Volt	A volt is an (electrical) potential difference between two points in an electrical circuit
	Abbreviations
AE	Authorizing Engineer
AHJ	Authority Having Jurisdiction
AP	Authorized Person
BCS	Building Control Specialist
BMS	Building Management System
BOD	Basis of Design
CCTV	Closed Circuit Television
CM	Control Module
CMMS	Computerized Maintenance Management System
CMT	Crisis Management Team
CP	Competent Person
CT	Current Transformer
DDC	Direct Digital Control
EMCS	Energy Management Control System
EMP	Emergency Management Plan
FEC	Field Equipment Controller
FM	Facilities Manager
FMC	Facilities Management Company
FOC	Facilities Operations Clients
FOM	Facilities Operations Management
HC	Healthcare
110	i icailiicaic



Term	Definition
HSE	Health Safety Executive
HTM	Health Technical Memorandum
HVAC	Heating, Ventilation, and Air Conditioning
ICE	Instrumentation Control Engineering
ICU	Intensive Care Unit
KSA	Kingdom of Saudi Arabia
KVA	Kilovolt Amperes (1000 volt amperes)
KW	Kilowatt defined as 1000 watts in an electrical circuit
LVDT	Linear Variable Differential Transformers
NFPA	National Fire Protection Association
O&M	Operations and Maintenance (O&M) of facility and assets.
OE	Operations Engineer
OEM	Original Equipment Manufacturer
PC	Personal Computer
PPE	Personal Protective Equipment
PPM	Parts Per Million
PTW	Permit To Work
QC/QA	Quality Control / Quality Assurance
RA	Risk Assessment
RAMS	Risk Assessment Methods Statement
RTD	Resistance Temperature Detectors
S00	Standard of Operations
SOP	Standard Operating Procedure
SWP	Safe Work Practice
VESDA	Very Early Smoke Detection Apparatus
VT	Voltage Transformer

#### 4.0 REFERENCES

- National Institute of Governmental Purchasing (NIGP): The Institute for Public Procurement Principles and Practices of Public Procurement "US organization National Institute of Governmental Purchasing (NIGP)"
- British Institute of Facilities Management (BIFM) Sourcing Strategies
- Royal Institute for Chartered Surveyors (RICS) UK Ethical Procurement Principles
- EOM-ZA0-PR-000004 Asset Register Process
- EOM-ZM0-PR-000001 Formality of Maintenance Performance Procedure
- EOM-ZW0-PR-000006 Estimating Work Procedure
- National Manual of Assets and Facilities Management Volume 9: Contract Management
- National Manual of Assets and Facilities Management Volume 11: Quality Execution
- National Manual of Assets and Facilities Management Volume 11: Quality Assurance Audits
- American Society of Mechanical Engineers (ASME) Guidelines on Specific use of Valves
- American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE)
- Chartered Institution of Building Services Engineers (CIBSE) Standards
- SBC 201 Building Code General
- SBC 401 Electrical Code
- SBC 501 Mechanical Code
- SBC 801 Saudi Building Codes Fire Protection

These shall be selectively applied based on the evaluation of individual requirements. Where the standards stipulated conditions conflict, the most stringent shall govern, unless otherwise noted herein. When there is any conflict with the Saudi Building Code (SBC), only the Saudi Building Code will be applied.



#### 5.0 RESPONSIBILITIES

It is primarily the responsibility of the Operations Management (OM) Team to ensure that inspections, services, and maintenance activities are carried out safely without any hazard to the Operations Team or stakeholders. Clear lines of managerial responsibility should be in place to prevent any ambiguity for the safe operations of the building engineering systems. A periodic review of the field devices should take place by Operations and Maintenance (O&M) staff to ensure that operational standards are being met, and competent teams undertake these assessments. The O&M Management Team shall ensure that staff is adequately trained and competent to carry out the operational tasks which should include, but are not limited to:

- Staff briefing
- Safe systems of works / Safe work practices
- Personal Protective Equipment (PPE)
- Quality control and assurance
- Health and Safety Executive (HSE)
- Risk Assessment Methods Statement (RAMS)
- Stakeholder communication
- Training auditing and periodic reviews

The Entity is the final Authority Having Jurisdiction (AHJ) unless specifically stated otherwise in other sections of the Expro Asset and Facility Management Manual. The following roles are further described in the table below:

- Facility Maintenance Managers
- Specialist Engineers
- Non-technical personnel
- Training personnel
- Subcontractors

Role	Description
Facilities Manager	<ul> <li>Coordinates maintenance of facilities</li> <li>Schedules maintenance of the devices in a facility</li> <li>Coordinates execution of processes</li> <li>Implements changes to a process if required</li> <li>Identifies and manages exceptions in a workflow</li> <li>Ensures compliance with standards and procedures</li> <li>Facilitates and allocates resources for maintenance</li> <li>Creates process reports</li> <li>Communicates with clients, service providers, and management</li> <li>Acts as the point of escalation for decision-making</li> <li>Ensures completeness and accuracy of information collected during normal daily operations</li> <li>Defines and monitors Key Performance Indicators to ensure daily operations and maintenance are completed</li> </ul>
O&M Manager	<ul> <li>Overall authority and responsibility for the premises containing the facility equipment, systems supply and distribution systems within a healthcare facility</li> <li>Has a duty to prepare and issue a general policy statement on health and safety at work</li> </ul>
Duty Holder	<ul> <li>Ensures health and safety in the workplace</li> <li>Demonstrates the ability to mitigate risks in the workplace to ensure the safety of staff responsible for the operations and maintenance of facilities.</li> </ul>



Authorizing Engineer(AE)	<ul> <li>A Chartered Engineer, Instrumentation and/or Automation Engineer with appropriate experience.</li> <li>Possesses the necessary degree of independence from local management and is appointed in writing by healthcare management to implement, administer and monitor the safety arrangements for field instruments, ensuring compliance.</li> <li>Assesses the suitability and appointment of candidates in writing to be Authorized Persons.</li> <li>Independent of local management to act where necessary and alert the Chief Executive (in the event the local Management do not act to avoid harm).</li> <li>Ensuring that this information is passed on to the right persons.</li> </ul>				
Authorized Persons(AP)	An individual possessing adequate technical knowledge and appropriate training responsible for the practical implementation and operation of management's safety policies and procedures.				
Competent Person(CP)	An individual who has sufficient technical knowledge and experience to prevent danger when carrying out operations on defined low voltage systems.				
O&M Technicians	A person of the engineering staff, BMS manufacturer or operations & maintenance organization employed by management to carry out duties in the field				
Training Personnel	<ul> <li>All new operators who may subsequently be appointed should also receive proper training, on procedures and safety.</li> <li>An internal training module could be developed by training personnel.</li> </ul>				
Sub-contractors	<ul> <li>A subcontractor assists in the operations and maintenance of a facility.</li> <li>The subcontractor is managed by a Facility manager who is given specific duties to ensure that facility is properly functioning.</li> <li>Sub-contractors normally supply their own tooling and supplies to operate and maintain a building, which is detailed in a contractual agreement.</li> </ul>				
HSE	<ul> <li>Have a legal obligation for the health and wellbeing of the workforce</li> <li>Ensure everyday processes of running an Entity and are an integral part of workplace behaviors and attitudes.</li> <li>Provide leadership and management using proven business processes</li> <li>Ensure that trained/skilled personnel are following the rules and operating procedures of an operations and maintenance contract</li> <li>Ensure the Health and Safety of the workplace follows the guidelines set in accordance and compliance with the Expro approach</li> </ul>				

Table 1: Responsibilities



#### 6.0 PROCESS

### 6.1 Instrumentation and Control Engineering

Instrumentation and control engineering (ICE) focuses on the measurement and control of process variables.

ICE combines two branches of engineering: Instrumentation Engineering and Control Engineering. Instrumentation engineering is the measurement and control of process variables within a facility. Control engineering provides the monitoring and communication with the instruments installed.

Controls include sensors to measure the inputs/outputs of devices, which provide feedback to the controller so that it can make corrections toward desired performance. Automatic control manages system devices without the need of human inputs for correction.

Because instrumentation and control play a significant role in gathering information from a system and changing its parameters, they are a key part of control loops.

A control system must ensure safe operations of the system it controls; it must give adequate warning of any malfunction and if necessary, take appropriate action in the event of an instruments failure. A control panel employs a variety of alarms, interlocks and control strategies to automate engineering system operations. These strategies are found over a wide range of different engineering systems frequently and hence shall be managed in a controlled manner to avoid recurrences.

#### 6.1.1 <u>Instruments Control and Monitoring Elements</u>

#### 6.1.1.1 Set Points

Healthcare facilities operate under control of the appropriate staff, whether in-house staff, a contract facilities management team or other support systems. Set points and ranges are essential as it is expected that the control systems will require some attention with setting ranges of operations of sensors, thermostats, and valves on a day-to-day basis by the control engineers. A stringent process should be developed to ensure that these adjustments are managed in a controlled manner without having an impact on operational performance, and to maintain operational efficiencies reducing utility waste in that system. Records should also be kept on any changes to set points after an event or repair of a system.

Set points can be altered manually or automatically depending on the requirements of the system. All set points should be established for the conditions required and based on manufacturer specifications. An instrument's recommended periodic calibration ensures its accuracy. Instruments should be calibrated to ensure that determined margins and operating ranges are within specifications and to avoid faults. Changes to set points should be recorded so that they can be reinstated after a short term event or reviewed by Facility Managers for future operations, as failure to control changes can have a significant impact upon plant efficiency and overall utility costs.

#### 6.1.1.2 Monitoring

In some situations, it is possible to monitor the condition of a system or facility. This provides valuable information on health care engineering systems performance and reliability, and can detect early signs of trouble in systems or equipment. Display screens in systems controllers can provide valuable information to the personnel responsible for the daily checks and inspections. This real-time data can be detected but are not limited to the following:

- · Pressure drops which can lead to systems failure
- Efficiencies that can be calculated
- Operating variables that can be compromised

#### 6.1.1.3 Metering

# 74

#### Instrumentation Systems Operations – Healthcare Procedure

Energy metering hardware systems are in place in a facility to measure gas, electrical, and water flow consumption. These devices can read and communicate data to a central computer system, allowing for monitoring of usage and consumption and identifying ways to conserve energy in all areas. Metering consumption is crucial to determining if a system is operating within the ranges it is programmed for. It can be used to detect leaks and inconsistencies in operations to identify problems in a system. Many of the field instruments discussed in section 6.3 of this document are used to enhance the process of metering in a building system.

#### 6.1.1.4 Records / Drawings / System Architecture

The Entity should have accurate and up-to-date records and/or drawings. Where possible, these should be backed up electronically and made readily available on site, in an appropriate format, to be used by the engineering services and facilities management teams. Manual daily, weekly, and monthly checklists are forms of documentation, which are helpful in the success of (O&M). Records, drawings and system architecture libraries should be readily available to the trained staff to improve the understanding of operations, systems, and maintenance. Original equipment manufacturer manuals should be provided with the equipment used in a facility so that trained staff have access to the proper safe work practices and safe operating procedures to complete their maintenance tasks safely and properly.

### 6.2 Operations Performance

Within a healthcare facility, there are critical pieces of equipment (assets) and engineering systems, which have a greater impact on the overall performance of the services. Therefore, the Entity shall identify what equipment or system is critical in ensuring the safety, comfort and amenity of a facility, particularly in areas like emergency department, Intensive Care Unit (ICU), patient areas, negative isolation areas, pharmacies, and laboratories. The Entity shall put a contingency plan in place for major utility service failure, which shall cover the details of equipment or systems and stand by equipment or systems.

The loss of service of these areas would seriously degrade the ability of the premises to deliver optimal services. To ensure reliable service provisions, the Entity shall inspect, verify, and maintain healthcare utility systems at appropriate intervals. For many of these systems, a PTW shall be completed to ensure that taking these systems out of service does not compromise the activities of the user department. In any event, it will be necessary to liaise with the user department when taking the system offline to carry out routine inspections and maintenance. Where necessary, it is important to request the permission of senior clinical staff to prevent any impact to patient care.

#### 6.2.1 Risk Management

In developing healthcare operations management processes, it is vital to consider the risks associated with a lack of scheduled maintenance and monitoring. Troubleshooting, repairs, and maintenance shall be made immediately when a fault is detected to prevent damage or a loss of a system in a facility. It is critical that a well-run facility and associated engineering system with maintenance plans are strictly adhered to. Otherwise, the following issues could result:

- System failures, and contingent damage to facilities.
- · Violation of codes and standards.
- Decreased operational efficiencies with negative monetary effects.
- HSE risks and infractions

Categories need to be placed on the faults and incidents determined by the FM and subject matter experts. Below is an example for a Risk and Incident response chart indicating levels of urgency in responding to a fault of incident:



Priority Code	Description	Response Time	Resolution Time
1	Critical	Immediately	1 hour
2	High	2-4 hours	4-8 hours
3	Medium	4-12 hours	12 -24 hours
4	Low	12-24 hours	24-48 hours
5	Very Low	24-48 hours	48-84 hours

**Table 2: Incident Priority Chart** 

#### 6.2.1.1 Shutdown & Outage Management

Shutdown can be defined as scheduled down period for a healthcare facility where maintenance of a large work plan, often including multiple items of plant and equipment, is required to schedule into a relatively short period. Often Gantt charts and critical path methods are used when completing a planned shutdown.

Major equipment overhauls are performed during shutdowns to prevent future breakdowns. In certain instances, specialized tooling and equipment may need to be rented and specialized contractors hired to fulfill the needs of the scheduled work. A successful shutdown maintenance plan should meet the following objectives:

- Stakeholder engagement
- Spares and consumables to be available at time and point of work
- Processes and procedures (RAMS) / O&M Manuals PTW
- Team competencies and professional staff / contractors
- Access requirements to be arranged
- Where required calibration certificates for inclusion within work documentation

The FM needs enhanced skills in Leadership and Management, to ensure that all Maintenance personnel are competent to complete the work in the specified time. If activities have the potential to 'run over', then this shall be improved by senior clinical staff responsible for the area or facility beforehand.

#### 6.2.1.2 Faults & Incident Response

Plans should be developed to include the most efficient repair without having a major impact on day-to-day facility operations. Alarms will be linked to these faults through the various control systems in an O&M plan. Fault and incident response plans should be current and updated accordingly if conditions in a system change. A chain of command shall be established to identify and rectify the faults as soon as they occur.

#### 6.2.1.3 Documentation

Effective record documentation and system logs are essential for the successful day-to-day operations and maintenance of engineering services and field instruments related to healthcare facilities. This documentation should record and include:

- Work orders and any permits for work to be completed.
- Control strategies to ensure facilities are able to function or have backups in place in case of equipment failure or malfunction
- Copies of relevant standards and regulations from HSE to O&M
- Instructions for energy isolation, fault-finding and emergency conditions if required
- Completion of a Job Hazard Analysis to ensure the safety of personnel
- OEM manuals and instructions for servicing
- Documentation Initial inspection on failure and post inspection following repair, including instruments to be changed and failure recognition with recorded values to ensure proper operation after repair
- Quality records kept on inventory of spare equipment / parts lists
- Inspection / maintenance frequency of systems
- Testing frequency and source of the test concentrations or equipment

# 705

### Instrumentation Systems Operations - Healthcare Procedure

- Field instrument replacement schedules should be monitored and tracked with alerts given on an automated system to ensure planned preventative maintenance is followed
- Documentation to monitor the service agreements that are in place for equipment and systems
- Monthly check sheets and entry forms for documenting and testing inspections and maintenance performed.
- Test equipment must be fit for calibration and ideally added to the CMMS system as a maintenance task to ensure procedures are undertaken prior to its expiry.

#### 6.2.2 Operational Considerations

- Tuning and optimization of parameter and set points
- Importance of system documentation, for warranty purposes on the instruments used in the facility systems
- System maintenance templates indicating periodic maintenance intervals
- Life cycle expectations and considerations.
- Component change out sheets (documents) including serial numbers, date and reason for change.

# 6.2.3 Health and Safety

The management of occupational health, safety and wellbeing is crucial to the effective operation of any facility. The health and wellbeing of the workforce on site is a legal obligation of HSE.

Organizations have a legal duty to put in place suitable arrangements to manage for health and safety. It should be part of the everyday process of running an Entity and is an integral part of workplace behaviors and attitudes. The key to effectively managing health and safety is dependent on:

- Leadership and management using proven business processes.
- A trained/skilled workforce following the rules and operating procedures of an operations and maintenance contract.
- Continuation and refresher training to all staff
- Upholding a culture within the Entity that promotes and exercises 'safe practices'

Health and Safety of the workplace must follow guidelines set in accordance and compliance with the Expro approach. These rules and regulations will be further defined in additional documents to ensure that the workforce responsible for the operations and maintenance of a facility are following all policies and procedures to work in a safe, incident-free environment.

#### 6.3 Facility Field Instruments

The fundamentals of the below mentioned field instruments will be linked with monitoring systems through the BMS where they can be controlled and assessed to improve efficiency and maintain levels of reliability to optimize performance.

#### 6.3.1 Motion Sensors / Detectors

Motion sensors include, but are not limited to:

- Occupancy sensors Ceiling/ wall mounted sensors, which measure occupancy to provide data
  to inform systems to turn on/off lighting, and alert heating, ventilation and cooling systems where
  supply is needed.
- Window sensors Sensors that are mounted on a building window as a glass break detector; can also detect sunlight to control blind operation for window shading.
- Smoke/Fire sensors Sensors that, when triggered, set off a building's fire alarm informing a
  central control system to alert emergency response and unlock emergency doors for a safe exit of
  occupants.
- Carbon Monoxide sensors Can also be integrated into a fire alarm system to ensure the safety
  of occupants by monitoring CO levels in the air.

# 3VL

### Instrumentation Systems Operations - Healthcare Procedure

- Motion sensors A short-range sensor used to unlock or open doors in a facility. These motion sensors can be used to detect an individual as they approach a turnstile or elevator door.
- Door Contact Sensors Sensors that can activate a security system if an unauthorized lock is accessed.
- Infrared Sensors A type of sensor to track how many people are entering/exiting a building; also
  used to start and stop escalators to conserve energy.
- Beam Sensors When a light beam is interrupted, a switch is activated to perform a specific function.
- Very Early Smoke Detection Apparatus (VESDA) A model of aspirating smoke detectors.
  These detectors sample air through chambers to detect smoke in an event of a fire using a laser system.

#### 6.3.2 Analog / Digital Meters

Analog/Digital Meters are devices used for monitoring and maintenance to measure current voltage and resistance of a circuit to assist with troubleshooting and efficient operation of a circuit. These tools can be placed in series with any electrical device.

#### 6.3.3 Pressure Transmitter

Pressure Transmitters refer to devices used to measure a pressure or level of equipment and system liquid or gas, whereby the output is transmitted to a control system.

- Dual static pressure transmitter A transmitter with an input pressure to suit each individual
  application. (Refer to manufacturer specifications on range and capabilities as well as installation
  instruction).
- Space static pressure transmitters A transmitter that has an input range to suit an application, and has an adjustable overprotection range.

#### 6.3.4 Pressure Switch / Pressure Differential Transmitters

These are devices using a differential air pressure to actuate an electric switch, at a predetermined setting. These switches are most commonly used for air systems (air filter status indication) and water-related systems.

# 6.3.5 Level Switch

Level switches refer to switches with an electrical contact output of a liquid, or powder bulk reservoir, tripped at a certain level, either high or low. This circuit can be in holding tanks, pressurized vessels, or reservoirs. These switches most commonly exist as a float mounted on a cable with a hermetically airtight sealed mercury switch.

#### 6.3.6 Float Valve / Isolation Valves / Earthquake Valves

The BMS subcontractor shall furnish all valves controlled by the BMS as detailed in the trade documents and as indicated on building drawings. Details of the valves shall be provided on the manufacturer's installation requirements. All valves shall be rated appropriately for the fluid, temperature and pressure they are designed for.

- Pressure ratings shall be clearly marked and tagged on the body of the valve and fastened in a manner where they cannot be intentionally removed.
- BMS contractors shall certify that the materials of construction are appropriate for the application.
   For example, valves used for the control of glycol solutions for Heating, Ventilation and Air Conditioning (HVAC) applications shall have a trim that is suitable for glycol solution.
- Valves used for instrumentation shall be removable and replaceable without the requirement to shut down a pump and without the requirement to drain a pipe of tank.

# 74

### Instrumentation Systems Operations - Healthcare Procedure

- They shall be rated for a pressure 50% greater than the system working pressure, or whichever is greater.
- They shall be rated for a minimum of 50°C (90°F), greater than the highest fluid temperature.
- To achieve the required performance and pressure drop a control valve may be sized up to two nominal sizes below the line size.
- Valves should be capable of a tight shut off when operating at system pressure with the pump operating at shut off head. Leakage rates shall not exceed 0.01% of the rated valve capacity.
- Isolation valves shall be installed in a circuit to be able to install external monitoring equipment.
   They should also be installed to direct flow or stop flow if mechanical servicing of a circuit is required.
- Earthquake valves, where fitted, installed in-line with a building's gas line will automatically close
  and shut off gas supply to a system in the event of an earthquake with a magnitude of 5.1 or greater
  as an industry standard.

#### 6.3.7 Temperature Sensors

Temperature sensors are used to measure temperature in circuits, which control a variety of equipment.

- The temperature sensor should have an operating range to suit the application.
- The sensor should be factory-calibrated and should be compatible with analog inputs.
- In a Resistance Temperature Detector (RTD) sensor, the resistance is directly proportional to the temperature.

#### 6.3.8 Solenoid Valve

These valves are control units that, when electrically energized or de-energized, will allow or stop the flow of fluid through a circuit. Placed in a fluid circuit will allow fluid to flow through a system based on the parameters set by the control system.

#### 6.3.9 Motorized Operated Valve / Actuator

An electric motor is mounted on a valve in a piping system that when actuated, by a controller the valve will open or close. The manufacturer determines the motor size for the intended circuit.

#### 6.3.10 Pneumatic Operated Valve / Actuator

Air pressure operated valves and actuators may still be in operation on piping systems to control flow of a product. These may be phased out, as facilities move towards systems controlled by electrical devices for greater reliability and stability.

#### 6.3.11 Flow Meters

Flow meters measure the volume or mass of a liquid, gas or steam flowing through a system. They are used in the transfer of fluids in water and gas operations. Flow meters can include the following:

- Differential pressure flow meters In this instance, flow meters could commonly be used in HVAC and water applications. They measure the differential pressure across an orifice where flow is directly related to the square root of the differential pressure produced. They are used by maintenance personnel when servicing equipment.
- Positive Displacement flow meters These meters measure a volume filled with fluid, delivering
  it ahead and filling that volume again which calculates the amount of fluid transferred. It measures
  actual flow of fluid a fluid by determining its volume. These meters are very accurate.
- Velocity flow meters Velocity of a fluid is measured with this type of flow meter where then a
  volume can be calculated.
- Mass flow meters This type of flow meter measures mass moved over a unit of time. This meter
  can be found in a waste-water system of a building. They measure the force that results from the
  acceleration of a mass.



#### 6.3.12 Photoelectric Sensors

A photoelectric sensor, or photo eye, refers to equipment used to discover the distance, absence, or presence of an object by using a light transmitter, often infrared, and a photoelectric receiver. These types of sensors could be incorporated when installing automatic doors to elevators, entrances and exits.

#### 6.3.13 <u>Linear Variable Differential Transformer (LVDT)</u>

LVDT is a transducer that converts a rectangular movement of an object into an electrical signal. It is used for measuring linear displacement.

#### 6.3.14 Dampers

Dampers are plates that control the flow of air through a duct. Their movement is controlled by actuators. They can be used to cut off airflow to rooms that are not being utilized, linked to local or BMS controls. Limit switches can be in-line with these dampers to indicate and open/closed status integrated with a fire alarm system.

- Fire dampers Are used to prevent the spread of a fire in a HVAC duct system by blocking flow of air to the affected areas. These may be of either manual or motorized types.
- HVAC damper applications can control temperature by restricting the amount of airflow to provide
  efficient cooling and heating. They also control pressure of an air system in ductwork.

#### 6.3.15 Vibration Sensor

Large Fans in an air system responsible for providing air through ducts require vibration sensors mounted on the fan hub help determine the bearing health of a fan through real time monitoring and trend analysis of vibration levels. These sensors can be connected wirelessly to a control room to assist maintenance personnel with preventative maintenance and reliability.

### 6.3.16 RTD and Thermocouples

Resistance Thermometers Detectors (RTD's) are temperature sensors that operates on the measurement of a material's electrical resistance, which changes according to applied temperature. RTD's maximum temperature reading are much more accurate than those of thermocouples are, but do not have the thermal range over thermocouples.

#### 6.3.17 DDC controls / FEC Controllers

Direct Digital Control (DDC) controls building management systems from one central point. This control needs to be maintained. They can be a central point for HVAC, lighting and alarms, as well as numerous other building systems.

Field Equipment Controllers (FEC) controllers are programmable, with varying capacities based on the needs of the BMS system. It is also a central building control device.

#### 6.3.18 Input / Output Modules (I/O)

Input/output modules are devices that act as the connective bridge between a computer system at one end and an I/O or peripheral device such as a printer, webcam or scanner at the other.

#### 6.3.19 Temperature/Humidity Controllers and Thermostats

Most commonly digital controllers used to monitor temperature and relative humidity. They can be configured as a controller or alarm.



#### 6.3.20 Smart Energy Meters

A smart meter is an electronic device that records consumption of electric energy and communicates the information to the electricity supplier for monitoring and billing.

#### 6.3.21 Current Switches

Current switches are used when an application needs to signal that the current flow in a system exceeds or drops below a preset value. They monitor this current level and electrical contacts will change state from either an open or closed condition and relay this data to the applicable controller or monitoring system.

#### 6.3.22 Calibration Instruments

These instruments maintain and verify instrument accuracy and are typically used with flow temperature and pressure. Calibration is the process of configuring an instrument to provide a result for a sample within an acceptable range. Calibration instruments need to be inspected and tested themselves as well to ensure accurate testing is completed. Calibration of instruments and calibration tooling can be completed by competent personnel and should be done as per manufacturer recommendations. Alerts can be programmed into controllers to notify those responsible when such testing must be performed.

#### 6.3.23 Relays

Relays control the flow of electricity in a circuit by opening or closing contacts in another circuit. When a contact in a relay is open, the circuit is not energized so there is no flow of electricity.

#### 6.3.24 CT / VT

These are current and voltage transformers, used for metering and controlling current and voltage loads from high values to low values and visa-versa, depending on what is needed in a circuit. Current and voltage transformers also receive inputs and can protect electrical circuits under abnormal operating conditions.

#### 6.4 Procedures

#### 6.4.1 Start-up Procedures

A start-up procedure is a reference document to be used when preparing a process to operate a system after a repair from an offline position. The actions within the procedure are intended to ensure that a methodological approach is taken when bringing a field device or equipment system back online. Start-up procedures shall include the following:

- Health and Safety
- Pre- Approvals
- System Readiness
- Pre-Start Checks
- Start Checks
- Notifications

(Refer to Attachment 1 – EOM-ZO0-TP-000080 – Instrumentation System Start-up Checklist)

#### 6.4.2 Shutdown Procedures

A shutdown procedure is a reference document for a planned activity to take a field instrument or a piece of equipment offline. The shutdown procedure should be clear, prescriptive, and well understood. The specific steps often mirror those taken with a start-up procedure, but include additional considerations for the effect on utilities and other building services connected to the process. Shutdown procedures shall include the following:

# 74

# Instrumentation Systems Operations - Healthcare Procedure

- Health and Safety
- Pre-approvals and stakeholder permissions
- Standby System Condition
- Pre Shutdown Checks
- Routine Stops
- Post Stop Checks
- Notifications

(Refer to Attachment 2 - EOM-ZO0-TP-000081 - Instrumentation System Shutdown Checklist)

#### 6.4.3 Daily Reporting / Monitoring

A well designed and managed BMS provides great opportunities for improvements in energy efficiency and monitor early alarms/faults to prevent equipment failures or any catastrophic failures of engineering systems. Therefore, a clearly understood process is required to manage alarms and equipment events to avoid any incidents related to the operations of Entity facilities. This process shall define timelines required to raise any reactive, corrective, or emergency issues occurring in monitoring, controlling, or running the O&M strategy for integrated control systems within acceptable time periods to address any faults in a timely manner. Daily reports / monitoring provide great opportunities for improvements in energy efficiency by:

- Enabling facility managers (FM) to provide an optimal working environment consistent with maintaining a building's energy efficiency rating;
- Early identification of equipment failure through consistent monitoring and data analysis;
- Identification of unusual patterns, trends of energy usage, such as equipment, system being left ON out of required hours in common areas, office areas etc.;
- Monitoring effectiveness of Energy Management Plans;

(Refer to Attachment 3 – EOM-ZO0-TP-000082 – Instrumentation System Daily Monitoring Checklist)

#### 6.4.4 Emergency Response / Actions

Emergency procedures are intended to highlight the key issues that may arise at the departmental level in the event of monitoring or controls failures. Good practice in emergency management should include development of an EMP and actions that outline responsibilities, identification of high-risk areas, and appropriate responses. Clear identification of safe areas during an emergency, an evacuation plan for disabled persons, and an emergency plan with response actions will be further detailed in Attachment 4 – Emergency Response Actions.

Within Healthcare operating procedures, there will be many elements of the overall Facilities Operating Clients (FOC) Emergency Management Plan that the Facilities Management Companies (FMC) plan will need to feed into and take direction from. The response actions required will depend on these plans and integrations.

Below is an example of the Facilities Management Companies (FMC) Emergency Plan integration elements, reporting entities, and designated persons that are required to build a basic.

# 3VC

### Instrumentation Systems Operations - Healthcare Procedure

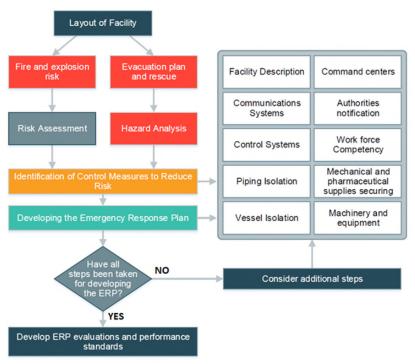


Figure 1 Emergency Planning Response Matrix

Plan development should consider how different emergencies and scenarios would affect the operation of facilities and the areas in which the emergency has originated. It is good practice to prioritize these emergency origins and impact areas into specific categories and document the influence on site operations that may occur due to these emergencies. Emergency origins may be categorized as:

- External Disaster (e.g., earthquake, flooding, weather, multi-discipline disruptions)
- External Specific (e.g., major distribution service provider outage, localized area outage, specific transformer outage, local cabling, BMS communication, IT connectivity)
- Internal Disaster (e.g., major fire, major flooding, critical site wide systems failure)
- Internal Specific (e.g., power failure to the BMS controllers, communication failure, data loss, programming issues, or any specific malfunction in system monitoring or control from these categorized headings the plan can be expanded and action direction formulated.

From the high-level headings, the impact to other systems and/or facilities can be identified and the action plans can be subsequently formulated.

Below is an example of how the emergency action planning development may flow for one scenario. Other plans applicable to other scenarios should also be put into emergency grab packs giving the FMC emergency response staff clear direction on how to handle an emergency while the FMC Crisis Management Team (CMT) and FOC – CMT are convened and become operational.

External Disaster (e.g. earthquake, flooding, weather, multi discipline disruptions)

#### Scenario 1 Major Earthquake

#### 1. Scenario parameters:

- External electrical supply has been lost
- External supply chain is not responding
- Business loss

#### 2. Initial actions:

# 3VC

### Instrumentation Systems Operations - Healthcare Procedure

- Relevant grab packs to be distributed to and or taken by the emergency response engineering staff
- Implement the FMC emergency action plan/plans
- Convene at the FMC crisis management command center/designated area
- Establish communication with the FOC (client) Crisis Management Team (CMT)
- Establish the communication process with external governmental departments through FOC CMT process

#### 3. Assessments

- Assess the impacted BMS and other integrated systems
- Formulate action requirements from the emergency grab packs
- Prioritize in conjunction with FOC CMT direction and/or consultation
- Calculate load shedding requirements to conserve resources (e.g. stored diesel) in line with FOC CMT direction and/or consultation
- Access the monitoring and control through other redundant BMS measuring points in building network

#### 4. Implementation

- Deploy to FMC CMT designated command area
- Initiate initial action process
- Establish communications processes
- · Initiate initial assessment process
- Select relevant emergency grab packs
- Report initial assessment findings to FOC CMT
- Take informed direction from FOC CMT
- · Initiate emergency grab pack process
- Initiate staff deployment
- Report, update, and direct FMC CMT ↔ FOC CMT
- Continue intensive situation assessments until emergency is stabilized
- Initiate forward operation requirements
- Assess staffing requirements
- Assess staffing welfare requirements
- Operate on emergency operations requirements until emergency stand down is agreed
- Initiate emergency stand-down processes in conjunction with FOC CMT

The following procedures and checklists have been prepared for FM personnel to meet the needs of their own organizations during failure of a system.

They are not intended to be appropriate or definitive for all facilities, but they provide an idea of the general format that may be used and the different levels of technical content that may be applied to contrasting sites

Further procedures will be required within schools and universities related Entity, and a regular review is important to ensure that the directives of staff and equipment remain current.

Refer to Attachment 4 for a full list of Emergency Response Actions.



#### 7.0 ATTACHMENTS

- 1. Attachment 1: EOM-ZO0-TP-000080 Instrumentation System Start-up Checklist

- Attachment 2: EOM-ZOO-TP-000081 Instrumentation System Shutdown Checklist
   Attachment 3: EOM-ZOO-TP-000082 Instrumentation System Daily Monitoring Checklist
   Attachment 4: EOM-ZOO-TP-000083 Instrumentation System Emergency Response Action Checklist



# Attachment 1: EOM-ZO0-TP-000080 Instrumentation system Start-up Checklist

Duna	Ing NAME: Reference No. REV:		HECKE		
No.	Start Up Procedure Checklist		SATISFACT N/A YES		
	Instrumentation and Controller Systems – Health Care Facilities				
	Health and Safety				
1	Required Personal Protective Equipment (PPE) available				
2	Risk Assessments Method Statement (RAMS) available				
3	Location of first-aid instructions and supplies available				
4	Emergency eyewash and showers available				
5	Emergency evacuation plan reviewed				
6	Emergency contact details of the authorized person and the contractors				
7	Life safety systems (fire extinguishers, sprinklers, gas suppression & fire alarm)				
	Pre-approvals				
8	System owner/Manager/Engineering Team's approvals available				
9	End-user department head's approvals available				
10	Work order signed off and complete / Task complete				
11	Quality, Health, Safety and Environment Management (QHSE) approvals available				
12	Specialist contractor's schedule of work				
13	Approved Permit to Work (PTW)				
	System Readiness		_		
14	Controller display screep (No active faults indicated)				
15	Controller display screen (Logged failure codes recorded and cleared)				
16	Building Network communication enabled				
17	Controller area cleaned and pathways cleared				
18	Battery Voltage / Check alarms				
	Pre-Start checks		_		
19	System fault free/alarm free check				
20	Torque sheets completed if required				
21	Instrument calibrations done and recorded				
22	Original Equipment Manufacturers (OEM) startup procedure available				
23	Parameters set point check (pressure, temperature, flow, etc.)				
24	Previous service reports check (3 <sup>rd</sup> party specialist)				
25	Tooling put inspection / Housekeeping				
	Start checks				
26	Mechanical, Electrical and Plumbing (MEP) system operating/parameters checks				
27	MEP system alarms/warnings checks				
28	System running and online (cause & effects check if any activated)				
29	Work area clean / tooling post inspection				
	Notifications				
30	Department heads (FM)				
31	Computer-Aided Facilities Management (CAFM) system				
32	Reporting completed and documented				



# Attachment 2: EOM-ZO0-TP-000081 Instrumentation System Shutdown Checklist

Bulld	ing NAME: Refer	ence No.	REV:		HECKE	ED
No.	Shutdown Procedure Checklist		SATISFACT N/A YES		TORY	
	Instrumentation and C	ontroller Systems - Heal	theare Facilities	NA	IES	IW
	Health and Safety	ond one of stems the	and the facilities	_		_
1	Required Personal Protective Equipm	ent (PPE) available		п	п	Г
2	Risk Assessments Method Statement			П	П	Г
3	Location of first-aid instructions and su			П	П	ī
4	Emergency eyewash and showers av				П	Г
5	Emergency evacuation plan reviewed			П	П	ī
6	Emergency contact details of the resp	onsible person and the contra	erfors	П	П	-
7				П		ī
8	Life safety systems (fire extinguishers, sprinklers, gas suppression & fire alarm)  Job Hazard Analysis completed		П	П	Ē	
_	Pre-approvals		1/^	_	_	-
9	System owner / Manager/Engineering	Team's anninuals available	<del>\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</del>			Г
10	Work orders raised / Scope of task cle		, \V/		H	F
11	End-user department head's approval		4 1			ī
12	Quality, Health, Safety and Environme		rovals available	П	П	F
13	Specialist contractor's schedule of wo		Toyals available		_	F
14	Approved Permit to Work (PTW)		\	H	H	F
	Stand by Condition System Checks		<del>}</del>	_		-
15	Tooling inspected / Housekeeping	1/4/2		п	п	Г
16	Data saved	19			П	Г
17	Soft shutdown SOP/procedure to follo	w \V		П	П	ī
18	Auto mode/overrides			П	П	ī
19	Events / logs saved	J/4,		П	П	Г
20	Voltage system check and confirm re	corded				Г
21	Mechanical, Electrical and Plumbing ( architecture/control logics		tion/system			
	Pre-shutdown Checks (Integrated s	ystem functional checks)				_
22	Automatic control panel parameters of	neck				
23	Stand by systems working					
24	Overrides/auto functions active					
	Routine Stop					
25	Lock Off Tag Out (LOTO) checks					
26	Server working					
27	No events/alarms on standby systems					
	Post-stop Checks					
28	MEP system functioning					
29	Verify device to be Change out					Г
30	Controller active					Г
31	Alarms/warnings recorded					Г



# Attachment 3: EOM-ZO0-TP-000082 Instrumentation system Daily Monitoring Checklist

Building NAME: Reference No. REV:							
	Instrumentation and Controller Systems – Healthcare Facilities						
any st	This monitoring checklist is intended to highlight the key issues that may arise day-to-day at local level. The procedure and any supporting information should be reviewed and amended as necessary to ensure the document remains up-to-date and definitive for the facility						
No.						ing ist	
				N/A	Yes	No	
1	Systems inspection						
2	System assessment (Is the unit and its associated p	plant secure from un	authorized access)				
3	Remote monitoring of ventilation, air conditioning, a (MEP) systems and equipment through controller a		I, Electrical and Plumbing				
4	System functions/mode of operation		^				
5	Identifying maintenance risks on equipment and rail into MEP systems	sing work orders in o	case of any discrepancy				
6	Investigating fault /alarms for MEP systems (Logge	d events / Active Co	des)				
7	Duty/standby system are healthy and communicating	9					
8	Field controllers, routers and switches are online an	d communicating					
9	System architecture functioning						
10	Performing emergency repairs promptly and efficier	tly If any					
11	Keeping daily logs and records of all operation fund	tions					
12	Ensuring compliance with appliance standards and	with occupational he	ealth and safety				
13	Complying with service standards, work instructions	and user requireme	ents				
14	Set points accurate (unchanged)	, V					
15	Voltages / Pressures / Flow in specification as per n	nanufacturer					
No.	Reviewer's Comments		Resolution				
	)						
Origin	ator's Name/Signature and Date:	Checker's Name	Signature and Date:				
Origini	and a name agriculte and bate.	Official S Hallies	arginolate and Date.				



# Attachment 4: EOM-ZO0-TP-000083 Instrumentation System Emergency Response Action Checklist

Building	NAME: Referen	CO NO.	REV:				
	Instrumentation and Controller System – Healthcare Facilities						
major b	This Emergency Response Action (ERA) is a guide intended for areas of a facility with complex services, for example, a major boiler house or specialist plant room. The actions to be taken by designated and authorized persons may be expressed in a checklist.						
each sp	The steps below are simple indication of some issues that may arise although a more detailed list may be appropriate for each specific area. The designated staff functions of healthcare personal need to be made clear in order that the correct measures are taken to minimize the impact of any crisis.						
			\\/\		HECKE		
No.	Emergency Response	Action Check	ilist	N/A	YES	NO	
1	Define ownership of the problem						
2	Will patient/public/staff safety/care be affected	(0)	7				
3	Will evacuation be required		φ-				
4	Risk of fire outbreak or reduced re-fighting ability						
5	Consider impact on electricity supply and power su	irges en controls					
6	Consider impact on gas supply and electrical contr	ols					
7	Consider impact on water supply and electrical con	ntrols					
8	Consider impact on drainage electrical controls						
9	Consider impact on any third party system and BM	S controls					
10	Consider impact on site security						
11	Consider impact on data loss and data security						
12	Impact on re-alarms						
13	Will critical system be affected and time period of o	outage					
14	Is there an impact on clinical waste						
15	Agree responsibility boundaries						
16	Clinical department procedures						
17	Control of infection team involvement if BMS data	not available					
18	Do public relations need to be addressed						
19	Consider service level agreements with suppliers						
20	Involve commercial services						
21	Record entities personnel contact details						
No.	Reviewer's Comments		Resolution				
0	1.0	01 1 1 1					
Origina	Originator's Name/Signature and Date: Checker's Name/Signature and Date:						